

ANTHEM SCREEN PRINTING

SCREEN EXPOSURE CALCULATOR

1. Approximate how long you think it will take for your screen to burn in seconds (Ex. 120 Seconds)
2. Take that number and multiply by 1.5 (Ex. $120 \times 1.5 = 180$ Seconds)
3. Take that amount and divide by 10. (Ex. $180 / 10 = 18$ seconds)
4. Tape the calculator to your screen, and cover all but the first row with thick, opaque paper.
5. Expose the screen for the amount of time you came up with in Step 3.
6. Move the thick paper down to where it is covering all but the first 2 rows.
7. Expose the screen again for the same amount of time you came up with in Step 3.
8. Continue moving the paper down and exposing until you have reached the bottom.
9. Wash out the screen, allow to dry, and determine which row came out the best.
10. The number of the best row subtracted from 11 and multiplied by the # in Step 3 is your time.

